MATERIAL SAFETY DATA SHEET FOR COATINGS, RESINS, AND RELATED MATERIALS

REPLACES NCPA 1-82 EMERGENCY TELEPHONE NO. FACTURERS NAME (803) 277-1870 Crown Metro Aerospace Coatings, Inc. P.O. Box 5695 INFORMATION TELEPHONE NO. Greenville, SC 29606 (803) 277-1870 DATE OF PREPARATION 9/87 SECTION I - PRODUCT IDENTIFICATION FRODUCT NUMBER: 16-F2-10 (BASE) / EC-123 (CURING SOLUTION) Mix Ratio: 1 to 1 by Volume PRODUCT NAME : Flat White Enamel, DN-0125 PRODUCT CLASS: Epoxy Specification: DPM-110 SECTION II - HAZARDOUS INGREDIENTS OCCUPATIONAL EXPOSURE LIMITS TLV (ACGIH) PEL (OSHA) VAPOR PRESSURI CAS # %WT. (ppm) mg/cu.m. (ppm) mg/cu.m. mm.Hg. @ 20°C VAPOR PRESSURE __GREDIENT BASE COMPONENT: __xy Resin 25036**-**25**-**3 **<**15 √ NE NA 13463-67-7 **<**15 14087-96-6 **<**15 Titanium Dioxide 5* 15 NA Ta1c 2* 20 MPPCF NAXylene 1330-20-7 **<** 5 100 100 21 Methyl Ethyl Ketone 2-Ethoxyethylacetate 78-93-3 < 5 111-15-9 <15 111-76-2 < 5 200 200 75 5 100 2 2-Butoxyethanol 25 50 .6 CURING SOLUTION: Organic Amine Complex NE NE NA

 \$\left\{ 5\\ 108-88-3\\ <10\\ 100\\ 1330-20-7\\ <15\\ 71-36-3\\ <10\\ 78-93-3\\ <5\\ 108-10-1\\ <5\\ 111-76-2\end{cester}<5</td>
 \$\left\{ NE} \\ 100\\ 50\\ 78-93-3\\ <5\\ 200\\ 111-76-2\end{cester}<5</td>

 Toluene 200 22 Xvlene 100 21 n-Butyl Alcohol 100 5.5 Methyl Ethyl Ketone
Methyl Isobutyl Ketone 200 75 100 40 2-Butoxyethanol 50 .6 NA = NOT APPLICABLE NE = NOT ESTABLISHED * = RESPIRABLE DUST MPPCF = MILLION PARTICLES PER CUBIC FOOT

SECTION III - PHYSICAL DATA

FASTER XX SLOWER THAN ETHER 65 % VOLATILE VOLUME 9.6# WT/GAL

EXILING RANGE 170°F - 340°F VAPOR DENSITY XX HEAVIER

LIGHTER THAN AIR

SECTION IV - FIRE AND EXPLOSION HAZARD DATA	
FLAMMABILITY CLASSIFICATION OSHA Class IB FLASH POINT 23 °F.TCC LEL 1. DOT Paint, Flammable Liquid, (UN1263)	
EXTINGUISHING MEDIA: Use NFPA Class B extinguishers. $\frac{X}{FOAM}$ FOAM $\frac{X}{FOAM}$ CO2 $\frac{X}{DRY}$ CHEMICAL $\frac{X}{A}$ WATER FOG	OTI
UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers tightly closed. Isolate from heat, sparks, electrical equipment and open flame. Closed containers may explode whe exposed to extreme heat. Application to hot surfaces requires special precautions. contained breathing apparatus should be worn by firefighters. During emergency condition overexposure to decomposition products may cause a health hazard. Symptoms may not be immediately apparent. Obtain medical attention.	Self itions,
SPECIAL FIREFIGHTING PROCEDURES: Water spray may be ineffective. If water is used, for nozzles are preferred. Water may be used to cool closed containers to prevent pressubuildup and possible autoignition or explosion when exposed to extreme heat.	ire
SECTION V - HEALTH HAZARD DATA	
EFFECTS OF OVEREXPOSURE: Can cause irritation to skin, eyes, and respiratory tract. Symptoms may be watering of eyes, dryness of throat, coughing, headache, tightness ir or burning sensation. Allergic reactions may occur in some individuals. Headache, dizziness or nausea may be experienced by some as a result of exposure to solvents.	chest
MEDICAL CONDITIONS PRONE TO AGGRAVATION BY EXPOSURE: Persons with asthmatic type conditions, chronic bronchitis or other chronic respiratory diseases or recurrent kin eczema or sensitization should be excluded from working with this product.	rt
PRIMARY ROUTE(S) OF ENTRY: X DERMAL X INHALATION INGESTION	
EMERGENCY AND FIRST AID PROCEDURES: Eye Contact: Flush with water for 15 minutes. Consult physician. Skin Contact: Wash affected area with soap and water. Remove contaminated clothing. Consult physician. Inhalation: Remove to fresh air. Consult physician. Ingestion; Drink water to dilute. Do not induce vomiting. Consult physician.	lt
SECTION VI - REACTIVITY DATA	
STABILITY:UNSTABLEX STABLE	
HAZARDOUS POLYMERIZATION: MAY OCCUR X WILL NOT OCCUR	
HAZARDOUS DECOMPOSITION PRODUCTS: By fire - CO, CO ₂ , and nitrogen oxides.	
CONDITIONS TO AVOID: Temperature above maximum storage temperature. Avoid exposure to heat, sparks, or open flames.	

INCOMPATIBILITY (MATERIALS TO AVOID): Avoid contact with strong oxidizing agents.

SECTION VII - SPILL OR LEAK PROCEDURES

IPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Evacuate non essential personnel. Remove all sources of ignition (sparks, flames, hot surfaces). Ventilate the area. Equip clean up crew with self contained breathing apparatus. Dike spill. Cover with sawdust, vermiculite, Fuller's earth. Collect material in open containers. WASTE DISPOSAL METHOD

Conform to federal, state, and local regulations. Empty containers must be handled carefully due to product residue and flammable solvent vapor.

SECTION VIII - SAFE HANDLING AND USE INFORMATION

RESPIRATORY PROTECTION: In outdoor or open areas use NIOSH approved mechanical filter respirator. In restricted ventilation areas, use NIOSH approved chemical/mechanical filters to remove vapor and particulates. In confined areas use NIOSH approved air line type respirators or hoods.

VENTILATION: Must be sufficient in volume and pattern to keep contaminant concentration

below TLV (NIOSH) or PEL (OSHA).

PROTECTIVE GLOVES: Required, butyl rubber recommended.

EYE PROTECTION: Required. Use goggles, face shields or safety eyewear with sideshields.

OTHER PROTECTIVE EQUIPMENT: Protective creams where skin contact is likely. HYGIENIC PRACTICES: Wash hands before eating or using bathroom. Remove and wash contaminated clothing before reuse. Wear chemical resistant boots.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Do not store above 100°F. Store large quantities only in buildings designed to comply with OSHA 1910.106. Keep containers closed and upright to prevent leakage. Do not store or use near heat, sparks, or flames.

OTHER PRECAUTIONS: Avoid prolonged or repeated contact with vapor or spray mist during application or curing.